Sanitized Copy Approved for Release 2010/08/19: CIA-RDP80T00246A037900520001-4 INFORMATION RI INFORMATION CENTRAL INTELLIGENCE AGENCY This material contains information affecting the National Defense of the United States within the meaning of the Espionage Laws, Title 18, U.S.C. Secs. 793 and 794, the transmission or revelation of which in any manner to an unauthorized person is prohibited by law. PROCESSING COPY 50X1-HUM S-E-C-R-E-T COUNTRY East Germany **REPORT** 1 5 OCT 1957 DATE DISTR. SUBJECT Detailed Description of the 7,000-ton 50X1-HUM Coal-Ore Freighter under Construction 1 NO. PAGES at VEB Warnowwerft Warnemuende REQUIREMENT NO. REFERENCES DATE OF INFO. PLACE & DATE ACQ SOURCE EVALUATIONS ARE DEFINITIVE. APPRAISAL OF CONTENT IS TENTATIVE.

technical description 50X1-HUM of the 7,000-ton coal-ore freighter under construction at VEB Warnowwerft Warnemmende.

19 DEC 1957

50X1-HUM

S-E-C-R-E-T

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#### EAST GERMANY

# MAVAL/ECONOMIC

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# Construction details of the 7000 ton coal-ore freighter as being

# built at the WARNOWWERFT WARNEMUENDE

(Current)

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	e following	details		34 W. Sept.	
fo: at	r the construction of the 7000 ton present in the WARNOWWERFT, WARNEN	coal-ore UFNDE:	freighter	r as being 50X1-HUI	built M
(a)	Main measurements:				
	Overall length Length between perpendiculars Width of frame Height to main deck Draught leaded	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	126.00 17.00 9.50	1) 1) 1)
(b) (d)	Displacement		••••	7,172 "	dw
(a)	Loading capacity			5 <b>,4</b> 39 "	
	(i) Load (ii) Fuel (iii) Furnace oil (iv) Lubricating oil (v) Fresh water (vi) Boiler water and cooling w (vii) Provisions and equipment (viii) Crew and belongings	ater		508 " 61 " 15 " 35 " 93 "	11 11 11 11 11
				7,172 "	H

# 2. Type of ship and method of construction:

- (a) The coal-ore freighter is a single-decked ship with a continuous main deck, one poop with a bridge-deck over it, a boat deck, bridge with wheelhouse and compass platform, and a forecastle.
- (b) The ship has five cargo holds and is strengthened for navigation in ice. It is a single-screw vessel with level keel, cruiser stern, raking stem and engine room in the stern.
- (c) The body of the ship is divided by 7 watertight bulkheads into the following compartments:
  - (i) Forward peak
  - (ii) Hold No 1
  - (iii) Hold No 2
  - (iv) Hold No 3
  - (v) Hold No 4
  - (vi) Hold No 5
  - (vii) Engine room
  - (viii) After peak.
- (d) The ship is to be constructed on the transverse framing system except for the main dock in the area of the holds where continuous fore-to-aft beams will be inserted to strengthen the dock.
- (e) The ship's hull will be electrically welded up to the deck-stringer angle and the uppermost bilge seam.
- (f) The building of the ship's hull is to be done in plain and cubic sections.

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#### Ship's use:

The coal-ore freighter is to be used to transport 6305 tons of coal or ore. The stowage factor for coal is to be 1.31 cu m/ton and for ore 0.60 ou m/ton.

#### 4. Area of operation

The ship is built to operate in the Arctic Ocean and the coastal waters of the Soviet Union.

#### 5. Operational radius:

The planned stowage space for fuel oil, furnace oil, lucricating oil, fresh water and supplies is adequate for a steaming range of 18 days with a fully-loaded ship. To this must be added a safety reserve of 20%. A journey of 6000 sea miles is thus guaranteed.

#### 6. Classification:

The ship will be given a classification by the Soviet Sea Register authorities.

#### 7. Spood:

- (a) Normal duty speed ....... 13.75 knots
- (b) Speed at trials

#### 8. Tonnage measurement:

As at 1 Jul 57, no survey had been made of the ship.

9. Passengers:

Nil.

10. Crew: 35 crew and 4 reserves.

#### 11. Plans and drawings:

- (a) General plan, inboard profile plan and upper decks 1.401.0000.001
- (b) General plan, main deck and storage ... ... ... 0000.002
- (c) Midship section (rivet construction 1st-4th ship) 0000.003A
- (d) Midship section (welding construction after 5th ship) 8000.003
- (e) Engine specifications ... ... ... ... ... ... 6000.420

#### 12. Holds

There are 5 holds for the leading of coal and ore. Capacity of the holds is as follows (with hatches closed):

- Hold No 1
- Hold No 2 1919 11
- Hold No 3 2049
- 11 Hold No 4 1994
  - Hold No 5 2091

TOTAL 9313 ou m

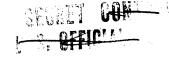
#### 13. Size of Hatches:

(a) Hatch No 1 10.5 x 6.0 m

(b) Hatches Nos 2-5 11.9 x 10.5 m.

The hatch covering consists of steel covers with a special opening and closing device on the MACGREGOR system.

#### 14. Cargo-handling gear:



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(a) 5 cranes on board with lifting capacity of and length of jib 14 - 4.5 m.

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(b) 1 Provisions derrick.

# 15. Main Engine Installation:

- (a) The main engine consists of a 7-cylinder, single-acting two stroke, airless-injection diesel engine of the MAN type K 7 Z 70/120 C, pressure charged with a performance of 4700 effective horsepower (Pferdestarke) at 110 revolutions per minute. It is of the crosshead build with exhaust gas turbo-blower and is a directly reversible engine.
- (b) Technical details of the main engine are given below:

(i	Power
(ii)	Revolutions 110 revs/min
רווו	1 May 1 min to the control
(iv)	Revolutions 115 revs/min
(v)	Number of cylinders 7
_(vi)	Diameter of cylinders 700 mm
(vii)	Piston stroke 1200 mm
(viii)	Diameter of cylinders 700 mm Piston stroke 1200 mm Mean official pressure 5.9 kg/sq cm

- (ix) Mean indicated pressure ..... 7.35 kg/sq cm
  (x) Starting pressure ..... 30-10 kg/sq cm
- (xi) Flywheel diameter ...... 2080 mm (xii) Right handed drive ...... DIN HNA 101
- (xiii) Fuel oil consumption ... ... 155 grain/HP hr (+ or 5%)

(xiv) Lubricating oil consumption ... 0.8 grain/HP hr.

# 16. Shafting and Propeller:

- (a) The following parts comprise the shafting gear:
  - (i) 1 intermediate shaft measuring 7 m in length and 455 mm dia.
  - (ii) 1 propeller shaft measuring 7.1 m in length and 474 nm dia.
  - (iii) 1 clamp coupling.
  - (iv) 1 propeller with 4 blades, right-handed, dia 5.18 m H/D(sic) 0.83
  - (v) 1 shaft tube with pock-wood pillowing.
  - (vi) 2 line shaft bearings, housing, cast iron, bearing brasses, bearing linings, cast steel.
- (b) The ship's propeller is made of special brass which has been east in one piece. As a reserve, a propeller made of cast steel with blades attached is supplied.

#### 17. Auxiliary engines:

# (a) For electricity production:

For this purpose there are 3 x 6-cylinder, 4-stroke diesel engines of the type 8 DV 136 made by the firm BUCKAU-WOLF. This type of engine has a nominal performance of 300 brake hp at 500 revs/min, has an upright engine and is not reversible. Details are as follows:

Two of the engines are left-handed drives and the other is right-handed. All the engines are solidly coupled with the three-phase current generators.

# (b) For steam production:

(i) I Auxiliary boiler for the administrative needs of the ship (as well as the heating system) is installed. This is an oil-fired water-tube boiler. Firing of the boiler is effected by a rotary oil burner of the type RB 300 with a fuel-oil throughput of 300 kg/H.

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	Steam capacity 2.5 t/r Heating area 44 sq m
	Pressure       4 kg/sq cm         Steam temperature       151° C         Warm water temperature       60° C
(ii)	l waste heat boiler is installed on the "LA MONT" system with forced water transference to make use of the waste heat from the main engine. This boiler is installed in the machinery casing at boat-deck height. It can be operated in parallel with the auxiliary boiler and at the same time can act as the sound absorber for the main engine.
	Steam capacity       1.46 t/h         Pressure       4 kg/sq cm         Heating area       120 sq m         Steam temperature       151°C

Warm water temperature ... ... ...

60°C.

# (c) <u>Pumps</u>

1 111100				_
1 Circulating pump (	seawator) elec	trically	operated	$Q = 240 \text{ M}^3/\text{H}$
1 " (f:	resh water)	11	II	Q = 220 11
1 Reservo " "	11 11	11	**	Q = 220 11
2 Fresh water pumps		11	11	Q = 5 "
2 Lubricating oil pur	mps	11	ft	Q = 50 "
1 Fuel transfer pump		11	11	Q = 40 "
2 " injector pump	ន	11	11	Q = 1.25 "
1 Direct bilge pump		*1	11	Q = 16 "
l Main bilge and bal	last pump	11	11	Q = 240
1 " "	n H	11	11	Q = 100 "
1 Exhaust pump		ff.	ti	$Q = 24^{11}$
2 Fire-fighting and	de <b>ck-</b> washing p	umps "	Ħ	Q = 90 11
1 Scawater pump		ŧŧ	11	Q = 2-14 "
1 Washing water pump		11	11	Q = 4-7.5 "
l Drinking " "		it	11	Q = 1.4 c
l Warm water circula	ting pump	11	11	Q = 1.9 "
1 Harbour circulatin	g pump	11	11	Q = 33 "
1 Reserve Aubricatin	g oil pump	ŧ1	u	Q = 5 & 6.3 "
1 Furnace oil daily	pump	ţţ.	11	Q = 3.05 "
2 Feed pumps		**	11	Q = 6 "
2 Hot water circulat	ing pumps	11	11	Q = 6 "
2 Furnace oil pressu	re pumps	tt	11	$Q = 0.7^{-11}$
l " " hand o	perated pump			Q = 1.6 "
l Fuel " "	T\$			Q = 4 "
1 Dirty oil "	m tr			Q = 4
l Drinking water ha	nd pump			Q = 1.6 "
l Washing water	tt tt			Q = 1.6 "
1 Drainage	ti ti			Q = 4
2 Lubricating oil	11 11			Q = 4 & 1.6 ".

#### 18. Refrigeration for Provisions:

(a) The refrigoration plant consists of 4 rooms and is arranged to produce temperatures as follows: 50X1-HUM

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For meat and fish - - 6°

For vogetables, potatoes and wet provisions + 4°C.

- (b) The fully automatic thermo-electric operated refrigeration plant consists of 2 compressor sets each with a freezing capacity of 3580 kilo-calorie/H at -17.5°C vaporisation temperature and +35°C liquification temperature.
- (c) Refrigoration takes place by the vaporisation of a safety refrigeration mixture named FRIGEDOHN 12  $(F_{12})$  and as a cold conductor the air is used which has been cooled off during circulation in wall evaporators.

## 19. Air conditioning plants:

- (a) The ventilation and heating of the living quarters is carried out by an automatic thermostatically controlled air conditioning plant and a warm water pump heater. This arrangement makes possible a combination of both installations whereby the air conditioning plant and the central heating systems can be operated either at the same time or singly.
- (b) The air conditioning plant operates on 50% fresh air and 50% old air and has a capacity of 12000  $M^3/H$ .
- (c) During the summer when outside conditions show a temporature of + 30°C and 50% humidity, the internal air conditioning is set at a temperature of +24°C with 55% humidity.
- (d) During the winter, with outside conditions at -20°C with 70% humidity, internal conditions are regulated at +18°C and 60% humidity.

# 20. Fire-fighting appliances:

- (a) Water: 2 electric retary pumps with a capacity of 90 M3/H.
- (b) <u>CO2</u>: 40 bottles each of 30 kgs with an operating pressure of 60 atmospheres absolute.
- (c) Steam: The steam needed for the steam operated fire-fighting equipment is taken from the auxiliary boiler.

# 21. Life-saving equipment:

- (a) 2 lifeboats made of light metal each measuring 8.5 m in length and each with a capacity of 50 persons. They are hand-propeller driven. They are on gravity davits with electric winding gear.
- (b) 1 wooden work boat, 5 m in length situated under the provisions loading jib on the poop deck.

# 22. Steering gear:

The steering gear consists of a linear 4-cylinder trunk-piston engine of the ATLAS BREMEN type, with telemotor steering and a nominal momentum of 16 MT (sic). The swing of the rudder is 35 to either side and the turning time is 30 secs.

# 23. Anchor equipment:

- (b) On the forecastle head there is installed an electric windless for 300 m of 54 mm cast steel chain with a wattage of 32 km. 50X1-HUM

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# 24. Hauling goar:

On the poop deck there is a capstan with a hauling power of 5 tons at a speed of 15 m/Min. In addition, there is an ample supply of bollards, hawsers, cables, etc.

## 25. Living quarters:

- (a) The living quarters for the crew, consisting of 39 man and reserves, is in the after-quarter of the ship.
- (b) The Captain and the Chief Engineer will each have a living cabin and a sleeping cabin as well as a bath and a toilet. Other members of the crew will be accommodated in one- and two-berth cabins.
- (c) There will be the following recreation rooms:
  - 1 VIP wardroom to seat 10:
  - 1 men's wardroom to seat 22;
  - 2 officers' wardrooms each to seat 20;
  - 1 Hospital with two beds.

# 26. Decoration of living quarters:

- (a) The walls of the officers' cabins and wardrooms are made of plywood covered with linerusta lineleum or veneered panelling.
- (b) The walls of the crows cabins are rade of sheets of hydronalium metal with fibre-board covering stuck down with linerasta lineleum.
- (c) Flooring is of litosilo with a rubber covering. Carpets and runners are provided.
- (d) Other furnishings are made of vencored ply-wood boards.

# 27. Decoration of the administrative rooms and ablutions:

The walls of these rooms are covered with varnished metal sheeting. The floors are tiled.

# 28. Electrical installations:

- (a) To make the ship self-supporting for electrical energy, 3 diesel three-phase current motors, each of 285 kva, are installed on the platform in the engine room. Two of these motors are sufficient for the electrical installations on the ship and the third is held as a reserve.
- (b) Technical details of the constant voltage generators are as under:

Type:	SEED 1305
Light capacity	- 205 kva
Electric tension pressure	3-400 v.
Strength of current	42 amba
Power factor	0.7
Construction Type of protection	$B\dot{2}$ ),
Type of protection	P 22 \ (sic)

- (c) On the strip there are four separate electric wiring systems as follows:
  - (i) 380 volts for energy using equipment;
  - (ii) 220 " for lighting, administrative machine

and kitchen equipment.

- (iii) 24 " for energency lighting; (iv) 12 " for low voltage plugs.
- (d) The type of current for the 380 volt and 220 volt systems is 3 phase alternating current with a frequency of 50 Hz. The 24 volt system is battery-fed with direct current and the 12 volt system with 1 phase alternating current.
- (c) The mains network is laid out for all poles.

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# 29. W/T and signalling equipment:

The following equipment is on board:

- 1 Navigational transmitter 250 watt medium wave;
- 1 Service transmitter 250 watt short wave;
- 1 Emergency transmitter 60 watt short wave;
- 1 Main receiver medium and short wave;
- 1 Service and all-wave receiver;
- 1 Emergency tube receiver;
- 1 Automatic SOS signaller;
- 1 " receiver;
- 1 Emergency boat transmitting and receiving set;
- 1 Broadcast relay system;
- 1 Echo-sounder;
- 1 Speedometer;
- 1 Electric towing log;
- 1 Gyro compass;
- 1 Radar sot;
- 1 Automatic telephone system;
- 2 Service telephone systems;
- 1 Fire alarm system;
- 1 Stewards' bell system;
- 1 Rudder-angle indicator;
- 1 Engine room telegraph system;
- l Tyfan whistle;
- 1 Marine shaft revolution indicator.

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